



INSPEKTIONSCERTIFIKAT (3.1) - Kemisk analyse
TESTRAPPORT (2.2) - Mekaniske egenskaber/
INSPECTION CERTIFICATE (3.1) - Chemical analysis
TEST REPORT (2.2) - Mechanical properties

Dato/Date: 2022-03-03

Certifikatnummer/Cert no: EC26727434 rev. 0

Vor ordre/Our order: 0100467833
Vor reference/Our ref: Anita Timkó
Kundenummer/Cust no: DKB00420
Kundeordredato/Your date: 20220302

Deres ordre/Your order: MARTIN
Deres reference/Your ref:
Deres telefaxnummer/Your fax:
Deres e-mail/Your e-mail:

Fakturaadresse/Invoice address

VH VÆRKTØJ APS
INDUSTRIVEJ 51
6740 BRAMMING
Denmark

Certifikatsmodtager/Cert receiver

Leveringsadresse/Delivery address

Jysk Gas og Teknik Aps
Korden 9
Att Anders.
8751 Gedved
Denmark

LEVERING/DELIVERY

Lot nr./Lot no:

SBV4910289

Kvantum/Quantity: 2 CT

PRODUKT/PRODUCT

Mærke/Brand: ESAB
Beskrivelse/Desc: OK 73.08 2.5x350mm 1/4 VP
Varenr./Item no: 73082531K0

**KEMISK ANALYSE/
CHEMICAL COMPOSITION**

Actual results: acc to EN 10204 - 3.1

KLASSIFIKATIONER/CLASSIFICATIONS

SFA/AWS A5.5: E8018-G
EN ISO 2560-A: E 46 5 Z B 32

All weld metal

Tilbehør/Auxiliary:

C	0.06%
Si	0.53%
Mn	1.22%
P	0.010%
S	< 0.010%
Cr	0.02%
Ni	0.70%
Mo	< 0.01%
Cu	0.45%
V	< 0.01%

MEKANISKE EGENSKABER/MECHANICAL PROPS

Typical data: acc to EN 10204 - 2.2

Standard/Standard:

Tilbehør/Auxiliary:

Tilstand/Condition:

TRAEKSTYRKE/TENSILE

<u>Rp0.2</u>	<u>Rm</u>	<u>A5</u>
520 MPa	610 MPa	30 %

SLAGSEJHED/IMPACT

<u>Temp</u>	-50 °C
<u>KV</u>	100 J

KOMMENTARER/COMMENTS

Produkt leveret under QA program, opfylder EN ISO 9001.
Dette certifikat fremstilles elektronisk og er gældende uden underskrift.
Ret forespørgsler til:

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Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.
This certificate is produced electronically and is valid without signature.
Please refer any queries to: (see above)

Validation - Chemical Analysis

Ellen Bjørgan

Quality Manager

Validation - Others

J-P Ernout

Product Manager