



INE SpA
Sede Legale e Amministrativa
Via Facca, 10 - 35013 Cittadella (PD) - ITALY - T +39 049 94 81 111 - F +39 049 94 00 249
P. IVA IT./C.F. 00202750287 - R.E.A. Padova N. 56139 - Reg. Naz. AEE IT08020000001408
PEC: inespa@legalmail.it - ine@ine.it - www.ine.it

Unità Locale
Viale dell'industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 227510

Type INE RD 600 Client 302819 JYSK GAS og Teknik Aps

KORDEN 9
8751 GEDVED DANIMARCA

INE Order No. 46830/ ## Dated 18/02/2021

Customer Ref. ORDER DT 12.02.21 Delivery note 01/0/ 230 Dated 21/01/2022

Product
INE RD600 L.450 D.3.2 6,7KG Diam.: mm 3,2
Norms
EN ISO 14700: E Fe4

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WELD METAL % W/W :

Lot Nr	:	E1953	Control Nr	:							
C	Si	Mn	S	P	Cu	Ni	Cr	Mo	V	Nb	
,730	,220	2,980	,007	,025	,122	,090	3,980	,047	,001	,001	.

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength		Rm		MPa
Yield strength		Rs		MPa
Elongation		A		%
Charpy V-Notch at	0	C°	Kv	Joule
Hardness		HRC	57	HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 21/01/2022

Signature
Luca Pasqualini
Quality Manager

