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Unità Locale
Viale dell'industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 235789

Type INEFIL 600 Client 302819 JYSK GAS og Teknik Aps
KORDEN 9
8751 GEDVED DANIMARCA

INE Order No. 59102/ 70 Dated 19/07/2022

Customer Ref. PO DATED 12.07.2022

Product

INEFIL 600 1.2 K300 SS 15KG

Diam.: mm 1,2

Norms

EN ISO 14700: S Fe8

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number : 0104266 Batch/Lot Number : 221042660455

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	Al	V	Ti	Nb	W
,460	2,870	,460	,003	,016	,180	,170	9,380	,020	,005	,035	,005	,010	,020

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength	Rm	MPa
Yield strength	Rs	MPa
Elongation	A	%
Charpy V-Notch at 0 °C	Kv	Joule
Hardness	HRC	58 HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode

S1 Solid Wire / Tig Rod

T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 21/07/2022

Signature
Luca Pasqualini
Quality Manager

