

INE spa Sede Legale ed Amministrativa
Via Facca, 10
35013 Cittadella (PD) ITALY
Tel. +39 049 84 81 111
Fax +39 049 84 00 249

Unità locale
Viale dell'Industria, 13
35029 Bagnoli di Sopra (PD)
ine@ine.it
PEC: Inespa@legalmail.it
www.ine.it

Cap. Sociale € 1.248.000,00 Iv
RIVA/C.F./Reg. Imp. IT00202750287
R.E.A. Padova N. 56139
Reg. Naz. AEE IT0802800001408



Certificate N. 198481

Type INEFIL AL.5% MG-5356 Client 302819 JYSK GAS og Teknik Aps

KORDEN 9
8751 GEDVED DANIMARCA

INE Order No. 39660/ 10 Dated 12/05/2020

Customer Ref. PO DT 12.05.20 Delivery note 01/0/ 2177 Dated 20/05/2020

Product INEFIL AL5%MG-5356 1.2 6KG D300 Diam.: mm 1,2
Norms
AWS A5.10 ER 5356

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number : 138420 Batch/Lot Number :
Si Mn Cu Cr Ti Mg Zn Fe
,074 ,129 ,014 ,138 ,090 4,890 ,018 ,139

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength	Rm	MPa
Yield strength	Rs	MPa
Elongation	A	%
Charpy V-Notch at 0 °C	Kv	Joule
Hardness	HRC	HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 21/05/2020

Signature
INE SPA

