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Unità Locale
Viale dell'industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 219018

Type INEFIL AL.5% MG-5356 Client 302819 JYSK GAS og Teknik Aps

KORDEN 9
8751 GEDVED DANIMARCA

INE Order No. 50412/ 40 Dated 15/06/2021

Customer Ref. ORDER DD 14.06.21 Delivery note 01/0/ 3578 Dated 16/06/2021

Product INEFIL AL5%MG-5356 1.2 6KG D300 Diam.: mm 1,2
Norms AWS A5.10 ER 5356

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number : 181621 Batch/Lot Number :
Si Mn Cu Cr Ti Mg Zn Fe
,064 ,135 ,007 ,121 ,094 4,880 ,005 ,139

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL	RESULT
Tensile strength Rm	MPa
Yield strength Rs	MPa
Elongation A	%
Charpy V-Notch at 0 C° Kv	Joule
Hardness HRC	HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 17/06/2021

Signature
INE SPA

