



**INE SpA**  
**Sede Legale e Amministrativa**  
Via Facca, 10 - 35013 Cittadella (PD) - ITALY - T +39 049 94 81 111 - F +39 049 94 00 249  
P. IVA IT./C.F. 00202750287 - R.E.A. Padova N. 56139 - Reg. Naz. AEE IT08020000001408  
PEC: inespa@legalmail.it - ine@ine.it - www.ine.it

**Unità Locale**  
Viale dell'industria, 13  
35023 Bagnoli di Sopra (PD)  
ITALY

Certificate N. 227504

Type INETIG INOX 316 LSI Client 302819 JYSK GAS og Teknik Aps

KORDEN 9  
8751 GEDVED DANIMARCA

INE Order No. 52854/ ## Dated 5/10/2021

Customer Ref. PO DD 05.10.21 Delivery note 01/0/ 230 Dated 21/01/2022

Product INETIG INOX 316LSI 1.0 TUBE 5KG Diam.: mm 1,0

Norms AWS A5.9 ER 316LSI EN ISO 14343-A W 19 12 3 LSi

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number : 67911 Batch/Lot Number : 287086  
C Si Mn S P Cu Ni Cr Mo  
,015 ,690 1,830 ,018 ,015 ,060 11,280 18,150 2,580

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL	RESULT
Tensile strength Rm	610 MPa
Yield strength Rs	460 MPa
Elongation A	36,0 %
Charpy V-Notch at 20 C° Kv	120 Joule
Hardness HRC	HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode  
S1 Solid Wire / Tig Rod  
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 21/01/2022

Signature  
Luca Pasqualini  
Quality Manager

