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Unità Locale
Viale dell'industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 227509

Type INETUB S71 TGS Client 302819 JYSK GAS og Teknik Aps
KORDEN 9
8751 GEDVED DANIMARCA

INE Order No. 52854/ ## Dated 5/10/2021

Customer Ref. PO DD 05.10.21 Delivery note 01/0/ 230 Dated 21/01/2022

Product INETUB S71TGS 0.9 D200 RW 4.5KG Diam.: mm 0,9

Norms

AWS A5.20 E71T-GS AWS A5.36: E71TGS-GS

EN ISO 17632-A-T 42 Z W NO 1 H15

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WELD METAL % W/W :

Lot Nr	:	1736	Control Nr	:	241224				
C	Si	Mn	S	P	Cu	Ni	Cr	Mo	Al
,194	,423	1,054	,004	,016	,017	,035	,017	,034	1,555

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

Tensile strength	Rm	540	MPa
Yield strength	Rs		MPa
Elongation	A		%
Charpy V-Notch at 0 °C	Kv		Joule
Hardness	HRC		HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 21/01/2022

Signature
Luca Pasqualini
Quality Manager

