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Unità Locale
Viale dell'industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 235796

Type INOX 312 R Client 302819 JYSK GAS og Teknik Aps

KORDEN 9
8751 GEDVED DANIMARCA

INE Order No. 59102/ ## Dated 19/07/2022

Customer Ref. PO DATED 12.07.2022

Product

INE INOX 312R 350X3.2 2,5KG

Diam.: mm 3,2

Norms

EN 1600 E 29 9 R 32

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WELD METAL % W/W :

Lot Nr	:	E1847	Control Nr	:					
C	Si	Mn	S	P	Cu	Ni	Cr	Mo	
,094	1,110	,970	,019	,025	,110	10,650	29,380	,120	.

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength		Rm		MPa
Yield strength		Rs		MPa
Elongation		A		%
Charpy V-Notch at	0	C°	Kv	Joule
Hardness		HRC		HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 21/07/2022

Signature
Luca Pasqualini
Quality Manager

