INE 5pA
Sede Legale e Amministrativa
Via Facca, 10 - 35013 Cittadella (PD) - ITALY - T +39 049 94 81 111 - F +39 049 94 00 249
P. IVA IT./C.F. 00202750287 - R.E.A. Padova N. 56139 - Reg. Naz. AEE IT08020000001408
PEC: inespa@legalmail.it - ine@ine.it - www.ine.it

Unità Locale
Viale dell'industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 295100

Client 302819 JYSK GAS og Teknik Aps

Type INEFIL

KORDEN 9
8751 GEDVED DANIMARCA EE

INE Order No. 92627/ 30 Dated 2/10/2026

Customer Ref. ORDER DT.02.10.2026
Product
INEFIL 1.0 BS300 PLW 15KG E72 Diam.: mm 1,0
Norms
AWS A 5.18 ER 70S-6 EN ISO 14341-A: G 46 4 M21 3Si1
EN ISO 14341-A: G 42 2 C1 3Si1
SECTION 1 - Inspection Certificate 3.1
CHEMICAL COMPOSITION WIRE % W/W :
Heat Number : 0203799 Batch/Lot Number : 262037990435

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	Al	V	Zr+Ti
,078	,870	1,402	,015	,012	,117	,017	,015	,014	,005	,001	,011

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL	RESULT	GAS M21 AS WELDED
Tensile strength	560	MPa
Yield strength	470	MPa
Elongation	26,0	%
Charpy V-Notch at -40 C°	60	Joule
Hardness		HRc

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 14/10/2026

Signature
Luca Pasqualini
Quality Manager