



**INE SpA**  
**Sede Legale e Amministrativa**  
Via Facca, 10 - 35013 Cittadella (PD) - ITALY - T +39 049 94 81 111 - F +39 049 94 00 249  
P. IVA IT./C.F. 00202750287 - R.E.A. Padova N. 56139 - Reg. Naz. AEE IT0802000001408  
PEC: inespa@legalmail.it - ine@ine.it - www.ine.it

**Unità Locale**  
Viale dell'Industria, 13  
35023 Bagnoli di Sopra (PD)  
ITALY

Certificate N. 266109  
Type INEFIL Client 302819 JYSK GAS og Teknik Aps  
KORDEN 9  
8751 GEDVED DANIMARCA EE

INE Order No. 75991/ 50 Dated 23/09/2024

Customer Ref. ORDER DT 19.09.24

Product

INEFIL 1.0 BS300 PLW 15KG E72

Diam.: mm 1,0

Norms

AWS A 5.18 ER 70S-6

EN ISO 14341-A: G 46 4 M21 3Si1

EN ISO 14341-A: G 42 2 C1 3Si1

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number : 0203664 Batch/Lot Number : 242036640300

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	Al	V	Zr+Ti
,081	,815	1,426	,011	,016	,162	,065	,030	,031	,006	,001	,002

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT GAS M21 AS WELDED

Tensile strength	Rm	560	MPa
Yield strength	Rs	470	MPa
Elongation	A	26,0	%
Charpy V-Notch at -40 °C	Kv	60	Joule
Hardness	HRC		HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode

S1 Solid Wire / Tig Rod

T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 2/10/2024

Signature  
Luca Pasqualini  
Quality Manager

