



**INE SpA**  
**Sede Legale e Amministrativa**  
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**Unità Locale**  
Viale dell'Industria, 13  
35023 Bagnoli di Sopra (PD)  
ITALY

Certificate N. 266490

Type INEFIL AL.5% MG-5356 Client 302819 JYSK GAS og Teknik Aps

KORDEN 9  
8751 GEDVED DANIMARCA EE

INE Order No. 75991/ 60 Dated 23/09/2024

Customer Ref. ORDER DT 19.09.24

Product

INEFIL AL5%MG-5356 1.0 2KG D200

Diam.: mm 1,0

Norms

AWS A5.10 ER 5356

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number : 288924 Batch/Lot Number :

Si	Mn	Cu	Cr	Ti	Mg	Zn	Fe
,043	,138	,014	,124	,100	4,850	,006	,143

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength	Rm	MPa
Yield strength	Rs	MPa
Elongation	A	%
Charpy V-Notch at 0 C°	Kv	Joule
Hardness	HRC	HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode

S1 Solid Wire / Tig Rod

T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 10/10/2024

Signature  
Luca Pasqualini  
Quality Manager

