



INE SpA
Sede Legale e Amministrativa
Via Facca, 10 - 35013 Cittadella (PD) - ITALY - T +39 049 94 81 111 - F +39 049 94 00 249
P. IVA IT./C.F. 00202750287 - R.E.A. Padova N. 56139 - Reg. Naz. AEE IT0802000001408
PEC: inespa@legalmail.it - ine@ine.it - www.ine.it

Unità Locale
Viale dell'Industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 286596
Type INE RB 86 Client 302819 JYSK GAS og Teknik Aps
KORDEN 9
8751 GEDVED DANIMARCA EE

INE Order No. 87542/ 70 Dated 11/02/2026

Customer Ref. ORDER REF. ANDERS DT.10.02.26

Product
INE RB 86 4.0X350 VACUUM 38PZ-2KG Diam.: mm 4,0
Norms
AWS A5.1 E 7016

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WELD METAL % W/W :

Lot Nr : E2804 Control Nr :
C Si Mn S P Cu Ni Cr Mo V Nb
,067 ,660 ,950 ,014 ,019 ,091 ,046 ,020 ,007 ,025 ,004

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL RESULT AS WELDED

Tensile strength Rm 540 MPa
Yield strength Rs 470 MPa
Elongation A 26,0 %
Charpy V-Notch at -20 °C Kv 70 Joule
Hardness HRC HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 6/03/2026

Signature
Luca Pasqualini
Quality Manager

