



**INE SpA**  
**Sede Legale e Amministrativa**  
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**Unità Locale**  
Viale dell'Industria, 13  
35023 Bagnoli di Sopra (PD)  
ITALY

Certificate N. 286594

Type INE SUPER Client 302819 JYSK GAS og Teknik Aps

KORDEN 9  
8751 GEDVED DANIMARCA EE

INE Order No. 87542/ 50 Dated 11/02/2026

Customer Ref. ORDER REF. ANDERS DT.10.02.26

Product

INE SUPER 2.5 X 350 MM 270PZ/5KG

Diam.: mm 2,5

Norms

AWS A5.1 E 6013

EN ISO 2560-A: E 42 0 RC 11

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WELD METAL % W/W :

Lot Nr	:	E3059	Control Nr	:							
C	Si	Mn	S	P	Cu	Ni	Cr	Mo	V	Nb	
,070	,390	,420	,010	,020	,100	,070	,040	,020	,020	,010	.

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength	Rm	540	MPa
Yield strength	Rs	460	MPa
Elongation	A	24,0	%
Charpy V-Notch at 0 °C	Kv	60	Joule
Hardness	HRC		HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode  
S1 Solid Wire / Tig Rod  
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 6/03/2026

Signature  
Luca Pasqualini  
Quality Manager

