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Unità Locale
Viale dell'Industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 286595
Type INE SUPER Client 302819 JYSK GAS og Teknik Aps
KORDEN 9
8751 GEDVED DANIMARCA EE

INE Order No. 87542/ 60 Dated 11/02/2026

Customer Ref. ORDER REF. ANDERS DT.10.02.26

Product

INE SUPER 3.2 X 350 MM 175PZ/5KG

Diam.: mm 3,2

Norms

AWS A5.1 E 6013

EN ISO 2560-A: E 42 0 RC 11

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WELD METAL % W/W :

Lot Nr	:	E2967	Control Nr	:							
C	Si	Mn	S	P	Cu	Ni	Cr	Mo	V	Nb	
,070	,390	,400	,010	,020	,090	,060	,030	,015	,015	,008	

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength		Rm		540	MPa
Yield strength		Rs		460	MPa
Elongation		A		24,0	%
Charpy V-Notch at	0	C°	Kv	60	Joule
Hardness		HRC			HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode

S1 Solid Wire / Tig Rod

T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 6/03/2026

Signature
Luca Pasqualini
Quality Manager

