



**INE SpA**  
**Sede Legale e Amministrativa**  
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**Unità Locale**  
Viale dell'Industria, 13  
35023 Bagnoli di Sopra (PD)  
ITALY

Certificate N. 286344  
Type INEFIL Client 302819 JYSK GAS og Teknik Aps  
KORDEN 9  
8751 GEDVED DANIMARCA EE

INE Order No. 87542/ 20 Dated 11/02/2026

Customer Ref. ORDER REF. ANDERS DT.10.02.26

Product  
INEFIL 1.0 BS300 PLW 15KG E72 Diam.: mm 1,0

Norms  
AWS A 5.18 ER 70S-6 EN ISO 14341-A: G 46 4 M21 3Si1  
EN ISO 14341-A: G 42 2 C1 3Si1

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number : 0203747 Batch/Lot Number : 252037470383

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	Al	V	Zr+Ti
,069	,857	1,453	,015	,009	,122	,016	,018	,021	,002	,001	,008

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL	RESULT	GAS M21 AS WELDED
Tensile strength Rm	560	MPa
Yield strength Rs	470	MPa
Elongation A	26,0	%
Charpy V-Notch at -40 °C Kv	60	Joule
Hardness HRc		HRc

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode  
S1 Solid Wire / Tig Rod  
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 3/03/2026

Signature  
Luca Pasqualini  
Quality Manager

