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Unità Locale
Viale dell'Industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 259996

Type INETIG INOX 316 LSI Client 302819 JYSK GAS og Teknik Aps

KORDEN 9
8751 GEDVED DANIMARCA EE

INE Order No. 72455/ 40 Dated 4/04/2024

Customer Ref. ORDER DT 04.04.2024 Delivery note 01/0/ 2039 Dated 19/04/2024

Product

INETIG INOX 316LSI 2.4 TUBE 5KG Diam.: mm 2,4

Norms

AWS A5.9 ER 316LSI EN ISO 14343-A W 19 12 3 LSi

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WIRE % W/W :

Heat Number	: 78453	Batch/Lot Number	: 335348					
C	Si	Mn	S	P	Cu	Ni	Cr	Mo
,012	,790	1,880	,014	,021	,140	11,720	18,230	2,500

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

		RESULT
Tensile strength	Rm	610 MPa
Yield strength	Rs	460 MPa
Elongation	A	36,0 %
Charpy V-Notch at 20 °C	Kv	120 Joule
Hardness	HRc	HRc

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode
S1 Solid Wire / Tig Rod
T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 19/04/2024

Signature
Luca Pasqualini
Quality Manager

