



INE SpA
Sede Legale e Amministrativa
Via Facca, 10 - 35013 Cittadella (PD) - ITALY - T +39 049 94 81 111 - F +39 049 94 00 249
P. IVA IT/C.F. 00202750287 - R.E.A. Padova N. 56139 - Reg. Naz. AEE IT08020000001408
PEC: inespa@legalmail.it - ine@ine.it - www.ine.it

Unità Locale
Viale dell'Industria, 13
35023 Bagnoli di Sopra (PD)
ITALY

Certificate N. 280623

Type INETUB R71 T1 Client 302819 JYSK GAS og Teknik Aps

KORDEN 9
8751 GEDVED DANIMARCA EE

INE Order No. 84136/ 15 Dated 22/09/2025

Customer Ref. ANDERS VERBAL ORDER DT 22-9-25

Product

INETUB R71T1 1.2 D300 SS 15KG

Diam.: mm 1,2

Norms

AWS A5.20:E71T-1M EN ISO 17632-A: T 46 2 P M21 1 H5

AWS A5.20:E71T-1C EN ISO 17632-A: T 46 2 P C1 1 H5

SECTION 1 - Inspection Certificate 3.1

CHEMICAL COMPOSITION WELD METAL % W/W :

Lot Nr : 2117 Control Nr : 273825

C	Si	Mn	S	P	Cu	Ni	Cr	Mo	V	Nb
,052	,560	1,248	,005	,010	,003	,021	,015	,025	,015	,015

SECTION 2 - Test Report 2.2

MECHANICAL PROPERTIES WELD METAL

RESULT

Tensile strength	Rm	650	MPa
Yield strength	Rs	550	MPa
Elongation	A	24,0	%
Charpy V-Notch at -20 C°	Kv	130	Joule
Hardness	HRC		HRC

Conforms to AWS A5.01, Schedule F, Lot Class as following:

C1 Covered Electrode

S1 Solid Wire / Tig Rod

T1 Flux Cored Wire

The material did not come in direct contact with mercury or any of its compounds during the manufacturing and testing processes.

We certify that all materials are conform to above mentioned norms.

Document according to EN 10204:2004

This certificate is electronically generated and valid without signature.

Cittadella, 10/10/2025

Signature
Luca Pasqualini
Quality Manager

